



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3929-1

Job Sheet 177802



Part No: D3929-1

Job Qty: 20 ea

Part Name: Support Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.09.06 AS PER REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/25/18	0.00	0.00	Start Up Waterjet		DL 18/05/29
110	Waterjet	20 pcs		5/25/18	0.00	1.58	Waterjet1		DL 18/05/29
130	QC	20 pcs		5/25/18	0.00	0.00	QC8		38
140	Packaging	20 pcs		5/25/18	0.00	0.00	Packaging3		DL 2018-06-06
150	QC21-SA	20 Ea		5/25/18	0.00	0.00	QC21		DAS 21 JUN 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	9 sf (.45 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	9	63	0



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Container No: S075783



Part: D3929-1

Job No: 177802

Serial No/Batch: S075783

Revision:

Inspector:

Date: 05/29/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support Gusset	0.375Inches + 0.006 - 0.001	0.381 0.374	Diameter	
2	Support Gusset	0.500Inches ± 0.010	0.510 0.490		
3	Support Gusset	0.500Inches ± 0.010	0.510 0.490		
4	Support Gusset	4.036Inches ± 0.010	4.046 4.026		
5	Support Gusset	4.382Inches ± 0.010	4.392 4.372		
6	Support Gusset	8.274Inches ± 0.010	8.284 8.264		
7	Support Gusset	10.915Inches ± 0.010	10.925 10.905		
8	Support Gusset	1.000Inches ± 0.010	1.010 0.990		
9	Support Gusset	11.198Inches ± 0.010	11.208 11.188		
10	Support Gusset	0.500Inches ± 0.010	0.510 0.490		
11	Support Gusset	1.572Inches ± 0.010	1.582 1.562		
12	Support Gusset	0.125Inches ± 0.010	0.135 0.115		

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